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JSA - JIS B 0403 - Castings-System of dimensional ...

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TECHNICAL DATA GENERAL DIMENSIONAL TOLERANCES FOR PARTS ...

JIS B 0405 respectively. Table 2. adimensional tolerance of bending and drawing Unit:mm A BG rad eC Grades Basic size step Over 1000 to 2000 incl. Over 400 to 1000 incl. Over 120 to 400 incl. Over 30 to 120 incl. Over 6 to 30 incl. 6 or less Grade A, B and C are equal to tolerance grade m, c and v of JIS B 0405 respectively. Note: 2.

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JIS B 0410 Grade A Grade A mm —1991 Unit : mm Grade B ±2.5 JIS B 0405 respectively. JIS B 0405 respectively. 2. General tolerances for parts formed by shear from metal plates Table 1. General dimaensional tolerance of cut width Board thickness (t) Basic size step 30 or less 1.6< Grade A ±0.3 ±0.4 ±0.8 1.6< Grade A 0.2 0.3 0.5 0.8 1.2 Grade A

Over Over Over Over Over 30 or less 0.3 0.8 1.5 0.5 1.2 10 ...

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4 Figure 2.3 Dimensional tolerance zones on dr afted (tapered) features (CT is the casting dimensional tolerance as defined in ISO- 8062) 2.2 Required Machining Allowance Guideline

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